

## Overzicht lassers

### Debiteur informatie:

Debiteur ID: 120846  
Holland Welding Support  
Estiusstraat 1  
3232 BA Brielle



Datum export: 15-08-2016

Welders	ID	Certificate	weld process	Type of weld	Base material group	Fillermetal type and group	Deposit thickness + OD Ø	Positions	welding standards	Next. Extension before
M. Liekens	H-05	ROT2014.51001	135, 138 (transfermodes All except dip)	FW (singlelayer, multilayer)	non essential (plate or tube)	FM1, FM2 (Solid, metal cored)	s: >=3,0mm Ørotated >=75mm fixed >=500mm	PA, PB	EN ISO 9606-1	februari-17
M. Liekens	H-05	ROT2014.51002	136 (transfermodes All except dip)	FW (singlelayer, multilayer)	non essential (plate or tube)	FM1, FM2 (R,P,V,W,Y,Z)	S: >=3,0mm Ørotated >=75mm fixed >=500mm	All, except PG	EN ISO 9606-1	december-16
M. Liekens	H-05	ROT2013.22041	111	BW + branche connections >=60°	non essential (tube or plate)	FM1, FM2 (B,R,RA,RB,RC,RR,R)	s: >=3,0mm Ø >=84,0mm	PA, PC, PE, PF, PH, H-L045	NEN EN 287-1	februari-17
M. Liekens	H-05	ROT2013.22042	S1: 135+138 (transfer All) S2: 136 (transfer All except dip)	BW + branche connections >=60°	non essential (tube or plate)	FM1, FM2 (R,P,V,W,Y,Z)	s1: 3,0-6,0mm s2: 3,0-22,6mm, s1+s2: >=3,0mm Ø >=84,0mm	PA, PC, PE, PF, PH, H-L045	NEN EN 287-1	februari-17
M. Liekens	H-05	RET0260344/ RTV/066	135, 138 (transfermodes All)	BW + branche connections >=60°	non essential (tube or plate)	FM1, FM2 (Solid, metal cored)	s: >=3,0mm Ø >=84,0mm	PA, PC, PE, PF, PH, H-L045	EN ISO 9606-1	december-16
M. Liekens	H-05	RET0260344/ RTV/067	GMAW / FCAW (root:dip fill:S,G,P)	BW, FW	P-no. 1 through 15F, 34, 41 through 49	All. F-no. 6 (solid, metal cored)	maximum to be welded	All except down	ASME IX	december-16
M. Liekens	H-05	RET027640/ TK/070	141,142,143,145	BW + branche connections >=60°	non essential (tube or plate)	FM1, FM2 (Solid, metal cored)	s: 3,0 - 7,36mm Ø >=25mm	PA, PC, PE, PF, PH, H-L045	EN ISO 9606-1	februari-17
M. Liekens	H-05	RET027640/ TK/071	GTAW	BW	P-no. 1 through 15F, 34, 41 through 49	All. F-no. 6 (solid, metal cored)	s: <=14,2mm Ø >=25mm	All except down	ASME IX	februari-17
M. Liekens	H-05	RET027640/ TK/072	141,142,143,145	BW + branche connections >=60°	non essential (tube or plate)	FM5 (Solid, metal cored)	s: 3,0 - 10,16mm Ø >=25mm	PA, PC, PE, PF, PH, H-L045	EN ISO 9606-1	februari-17
M. Liekens	H-05	RET027640/ TK/073	GTAW	BW	P-no. 1 through 15F, 34, 41 through 49	All. F-no. 6 (solid, metal cored)	s: <=10,2mm Ø >=25mm	All except down	ASME IX	februari-17