



EXTENSION SHEET FOR WELDING

	range of qualification	
Company	Holland Welding Support	process(es): 135, 138
Welder	M. Liekens	product type: Plate + tube
Welders weld ID	H-5	transfer mode: Globular & spray arc
Certificate nr.	ROT 2014.51001	type of weld: FW
Weldproces	135	Positions: PA, PB
Filler material	FM1 - S	Filler materials + groups: S, M
Material	S355J2+N (Gr. 1.2)	mat./deposit thickness: ≥ 3mm
Position	PB	Outside pipeØ: Rotating ≥75mm, fixed ≥500mm
Code	NEN EN ISO 9606-1	Weld details: sl, ml

ext. date	based on	Filler metal	weld positions	Signed & Stamped extension responsible department	Signed and stamped Authority
before 12 AUG. 2015	260762 / Hatek 032 break	FM1	PB	Hatek Lastechniek BV Welding department Training and Certification L. Hill RWC	Lloyd's Register Verification Limited Rotterdam Office <input type="checkbox"/> Witnessed <input checked="" type="checkbox"/> Monitored <input type="checkbox"/> Reviewed A.M. Konings
before 12 FEB. 2016	276000 / Hatek 002 break	FM1	PB	Hatek Lastechniek BV Welding department Training and Certification L. Hill RWC	Lloyd's Register Verification Limited Rotterdam Office <input type="checkbox"/> Witnessed <input checked="" type="checkbox"/> Monitored <input type="checkbox"/> Reviewed A.M. Konings
before 12 AUG. 2016	276000 / Hatek 071 break	FM1	PB	Hatek Lastechniek BV Welding department Training and Certification L. Hill RWC	Lloyd's Register Verification Limited Rotterdam Office <input type="checkbox"/> Witnessed <input checked="" type="checkbox"/> Monitored <input type="checkbox"/> Reviewed A.M. Konings
before 12 FEB. 2017					2 years extension dd
before 12 AUG. 2017					
before 12 FEB. 2018					
before 12 AUG. 2018					
before 12 FEB. 2019					2 years extension dd
before 12 AUG. 2019					
before 12 FEB. 2020					