



EXTENSION SHEET FOR WELDING

Company	Holland Welding Support	Range of qualification	
	Welder: M. Liekens ID: H-05	Plate(P) or tube (T) :	P, T
Position	H-L045	Type of weld:	BW
Certificate nr.	RET260344/RTV/066	Positions:	PA, PC, PE, PF
Weldproces	138	FM + group	S, M FM1, FM2
Material	A333 Gr. 6	Material thickness:	≥ 3,0mm
Code	EN ISO 9606-1	Outside pipe Ø:	≥ 84,0mm
		Weld details:	ss nb, ss mb, bs, ss gb, ss fb

Extension date	Based on	Filler metal	Weld positions	Signed & Stamped extension responsible department	Signed and stamped Authority
JUN. 2015	QWDT-02 ISO17541 RT 02	FM1	H-L045	Hatek Lastechniek BV Welding department Training and Certification L. Hill RWC	
DEC. 2015	QWDT 1600126/1 UT 02	FM1	PF	Hatek Lastechniek BV Welding department Training and Certification L. Hill RWC	
JUN. 2016	QWDT 1602249/1 UT 02	FM1	PF	Hatek Lastechniek BV Welding department Training and Certification L. Hill RWC	
DEC. 2016					
JUN. 2017					
DEC. 2017					2 years extension dd
JUN. 2018					
DEC. 2018					
JUN. 2019					
DEC. 2019					2 years extension dd