



DET NORSKE VERITAS

WELDER PERFORMANCE QUALIFICATION CERTIFICATE



Qualification Codes/ Standards: **NEN EN 287-1:(2011)**

Certification body : **DNV Certification B.V.**


Certificate Registration No.: **ROT 2013.22039**

Welder's name and identification: **M. Liekens / H-05 / Passport NMK033410**

Date and place of birth: **13-01-1967 / Rotterdam NL**

Employer: **HWS Holland Welding Services
Vierpolders NL.**

Designation: **NEN EN 287-1:2011 141 T BW 11.1 S t7,1 D48,3 H-L045 ss nb**

		Weld test details	Range qualified	 BUSINESS ASSURANCE
Welding process(es)		141	141 + 142 + 143 + 145	
Plate or Tube		T	P + T	
Type of weld		BW	BW	
Base metal group(s)		11.1	1.1 + 1.2 + 1.3 + 1.4 + 11	
Filler metal	Type	S	S + M	
	Designation	A5.18: ER70S-3	Unlimited	
Material thickness (mm)		7,1	3,0 u/i 14,2	
Pipe outside diameter (mm)		Ø 48,3	≥ Ø 25,0	
Welding position		H-L045	PA + PC + PE + PF + PH + H-L045	
Single-/both side welding		ss	ss + bs	
Single-/multi layer		na.	na.	
Backing		nb	nb + mb	
Shielding gas		I1	Unlimited	
Other (e.g. backing gas)		na.	Unlimited	

Identification of test pieces:

LAB 2849 HWS

Welding Procedure Specification. No.:



LAB 97-05

Job knowledge acceptable

Job knowledge not reviewed

Place/date of welding: **Vierpolders NL. / 20-09-2013**

Examiner: **A. Verduyn (IWT 650)**

Type of inspection/test	Performed & accepted or not required	Reference document No.	Place: Barendrecht Date: 14-10-2013 Qualification valid until: 20-09-2015 For DNV Certification B.V. Signature  A.A. den Boer Stamp 
Visual	Performed accepted	WPTR LAB 2849 HWS	
Radiography	Performed accepted	MME Report 13JC0240	
Ultrasonic	Not required	---	
Magnetic particle	Not required	---	
Dye penetrant	Not required	---	
Macro	Not required	---	
Fracture	Not required	---	
Bend	Not required	---	
Other	Not required	---	

See reverse side for confirmation statement by employer and prolongation by DNV Certification B.V. Additional information may also be stated in the column "Supplementary remarks".



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Supplementary remarks (Information regarding job knowledge, certificate issued on the basis of previous approval etc.)

Certificate Registration No.: ROT 2013.22039

Statement regarding validity conditions

Employers confirmation Ref. inspection/test reports	Place	Date	Function / Title	Signature
1				
2				
3				
Prolongation of certificate by DNV certification BV				Signature + Stamp
4				
Employers confirmation Ref. inspection/test reports	Place	Date	Function / Title	Signature
5				
6				
7				
Prolongation of certificate by DNV certification BV				Signature + Stamp
8				
Employers confirmation Ref. inspection/test reports	Place	Date	Function / Title	Signature
9				
10				
11				
Prolongation of certificate by DNV certification BV				Signature + Stamp
12				

This Certificate of Competence is valid only after signing by the certificateholder as per examination date. The validity conditions of this Certificate of Competence are specified in the relevant standard, endorsed by the Curriculum Committee "Verbindingstechnieken". The DNV certification procedure 3-C.3 and the General Conditions DNV Certification B.V. are available free of charge at DNV Certification B.V. Tel: 010-29 22 810.

Agreed and signed,

on behalf of

The Certificateholder,

DNV Certification B.V.

A.A. den Boer



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